

Kemtile E/Novolac

Three-Components, Solvent Free, Epoxy Novolac Adhesive for Ceramic Floor & Wall Tiles EN 12004 (Type R. Class T2)

Description	Kemtile E/Novolac is a three-component solvent-free epoxy Novolac mortar consisting of resin, selected hardener oven dried graded filler, especially & formulated for fixing & pointing applications where high strength, good adhesion & very good chemical resistance are required.
Where to use	A heavy-duty epoxy Novolac adhesion mortar for fixing & pointing tiles in: • Food processing, and soft drinks factories. • Petrochemical industries. • Waste water tunnels and tanks. • Metal industries.
Advantages	• Good chemical resistance to basis & acids. • Good work life minimizes pot life problems & could be adjusted for special requests. • Easy to apply fast & accurate application. • Waterproof. • Resistance to mould & fungus.
Properties	It Complies with EN 12004, ANSI A118.4
Adhesion strength	$\geq 2 \text{ N/mm}^2$
Initial hardness	18 hrs. @ 23 °C
Specific gravity	1.95 $\pm$ 0.10
Pot life @ 23 °C	60 min (reduced at higher temperatures)
Tensile strength	15 N/mm ² After 7 days
Compressive Strength	70 N/mm ²
Fully Cured	7 days @ 23 °C
How to use	For Newly poured concrete: • Allow to fully cure 28 days prior to application. • Remove any curing membrane by sanding or etching with a strong detergent. Old concrete: • Thoroughly clean the surface with a grease-cutting detergent to remove grease and oils, and remove any loose or unsound concrete by chipping, scarifying, shot blasting, sanding, or grinding. Proceed as for newly poured concrete. Previously coated concrete: • Remove any peeling or degraded paint by sanding or using a paint stripper. • For intact paint, thoroughly clean the surface with a strong detergent, then lightly sand to remove any gloss. • Treat any areas worn down to the original concrete as bare concrete. • All damaged areas, cracks, and surface irregularities must be repaired and smoothed.
Mixing	• Base and hardener should then be mixed until uniform Color and consistency. • The filler should then be incorporated using a slow-speed drill and paddle.

Application	• Apply a key coat of Kemfloor at the rate of 0.3 – 0.4 Kg/m². • Before the key coat set the mixed adhesive should be spread evenly on the surface using a serrated trowel or comb. • Tiles should be placed within the working time of the adhesive regarding the temperature. • Leave joints between tiles (3-5 mm) wide, to be filled with Kemjoint E Novolac • The surface and weather temperature should be 10 - 30 °C The material is not to be exposed to traffic, chemicals, and water before it is fully cured 7 days.
Theoretical coverage	6 kg/m ² for 3 mm thickness
Packaging	Three-pack system. 30 & 10 Kg
Shelf life & Storage	Kemtile E Novolac has a shelf life of 12 months at least when stored in normal dry conditions.
Cleaning	Tools and application equipment should be cleaned with a special solvent immediately after use.
Health and Safety	• Care should be taken to avoid inhalation of dust and to prevent material from entering the eyes. • Use goggles-gloves and a breathing mask when applying. • Apply forced ventilation in confined spaces. • Remove splashes from the skin with a hand cleanser or soap and water. • Eye splashes are to be washed with plenty of water.
Additional Information	PROKEM provides the construction industry with a comprehensive range of construction chemicals and specialty products answering the queries of modern engineers for trouble free durable structure. PROKEM designs tailor made products should there be critical application that requires specific properties rather than our main range. For our customer's satisfaction. PROKEM reserves the right to change the properties of its products. All orders are accepted subject to our current term of sale & delivery. Users must always refer to the most recent issue of the local product data sheet for the product concerned, copies of which will be supplied on request. PROKEM extends technical services to include after-sales support to assist users in the proper handling of our products.